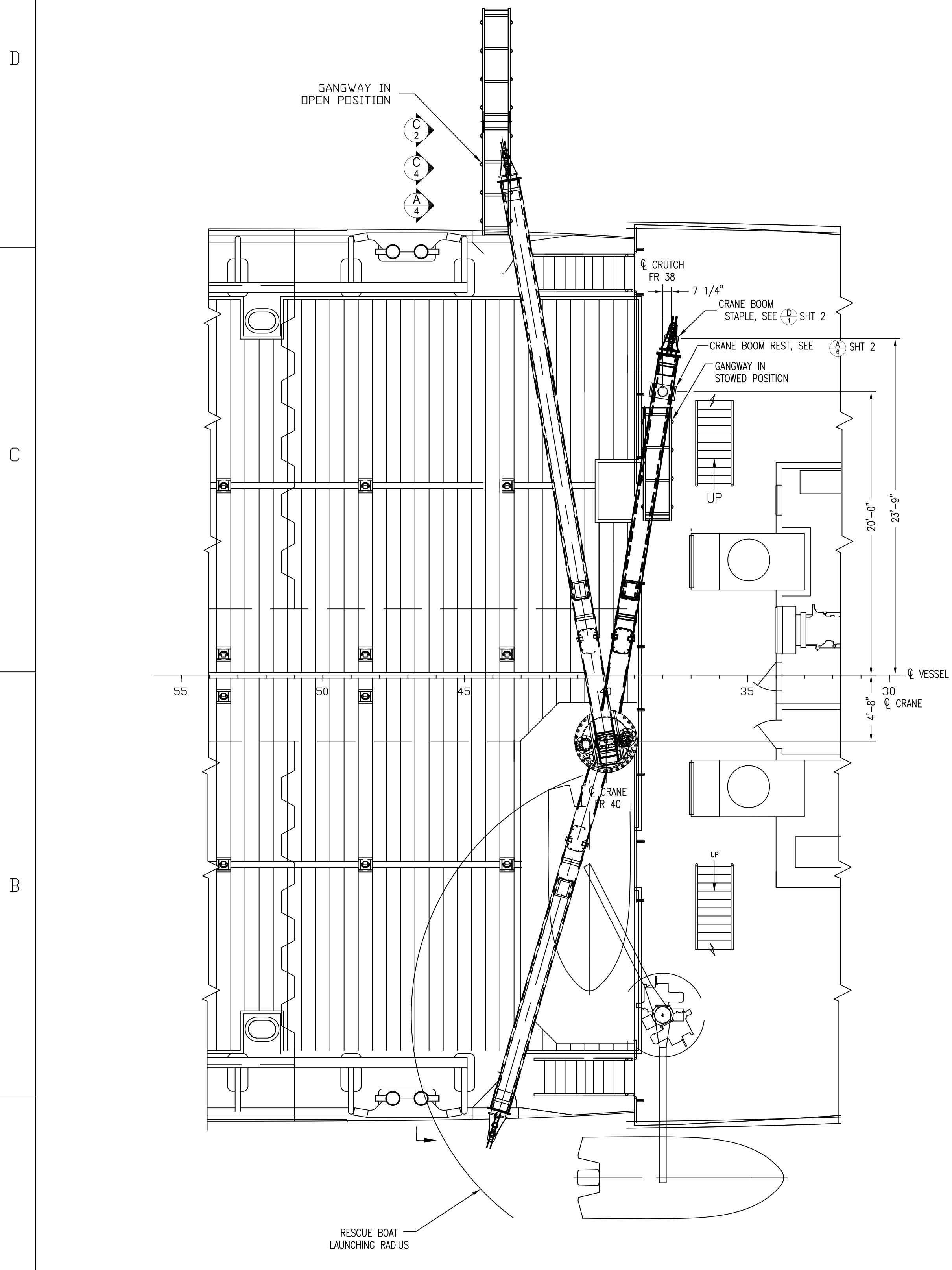
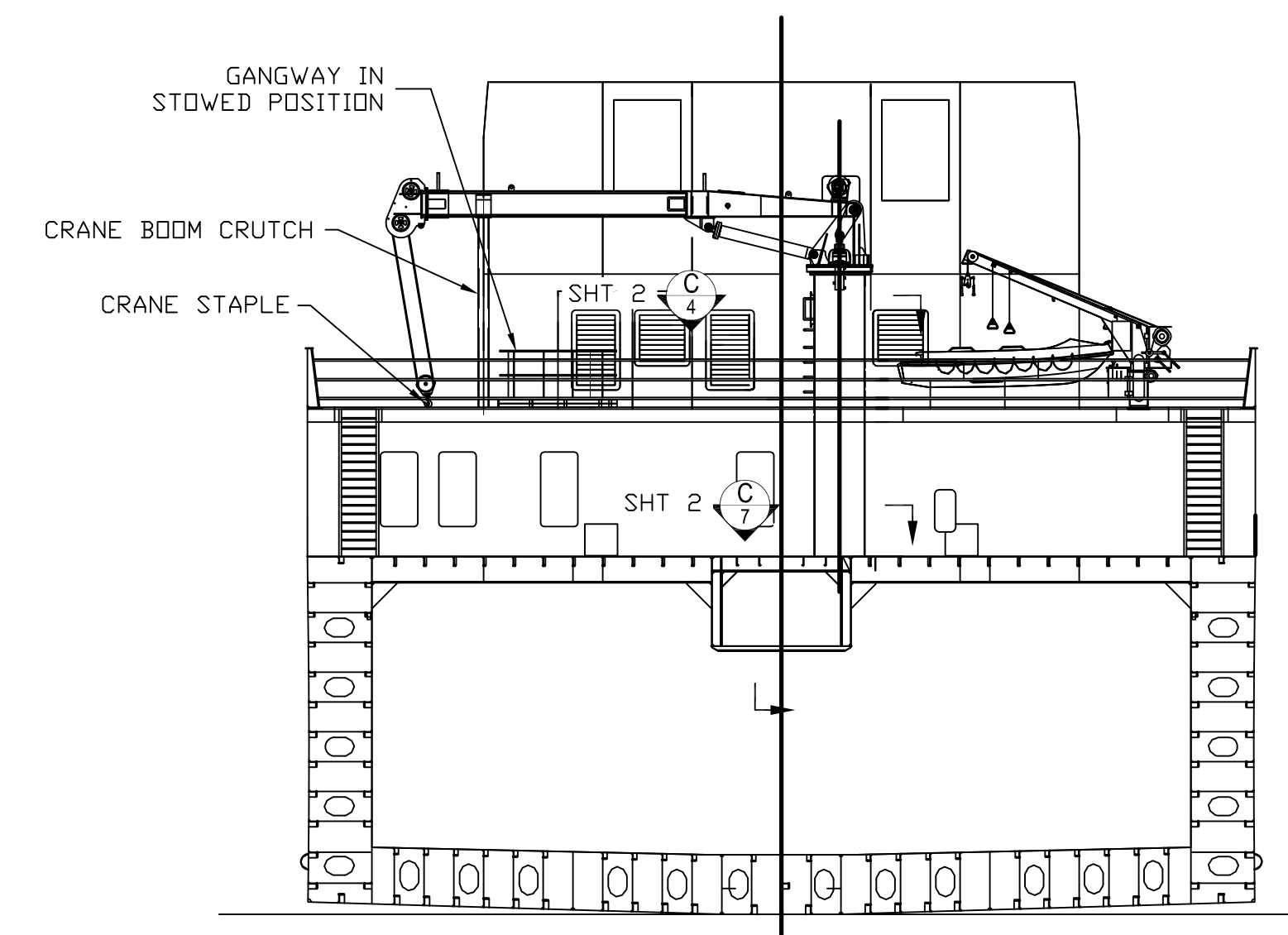


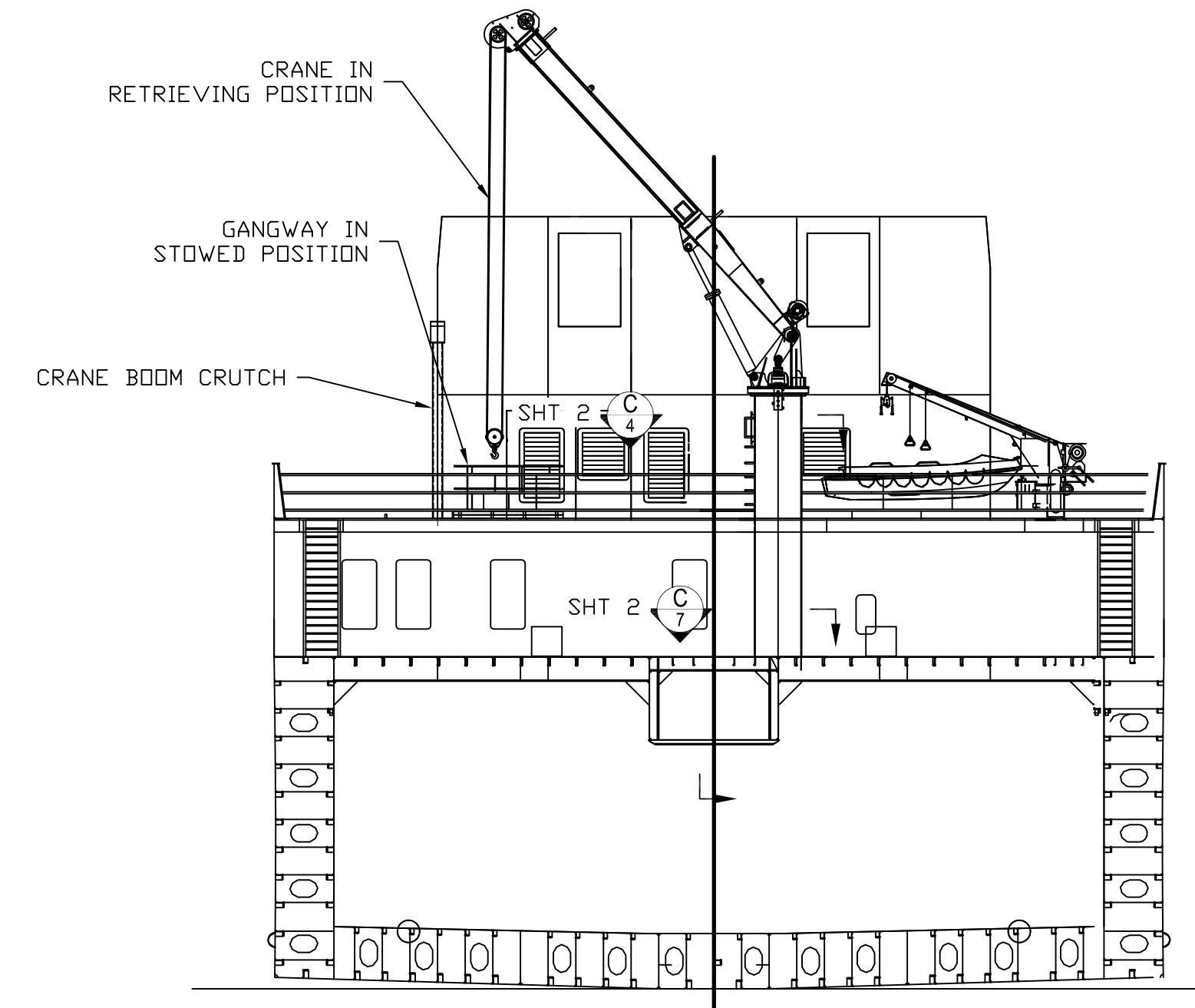
REVISIONS		
DATE	DESCRIPTION	BY.



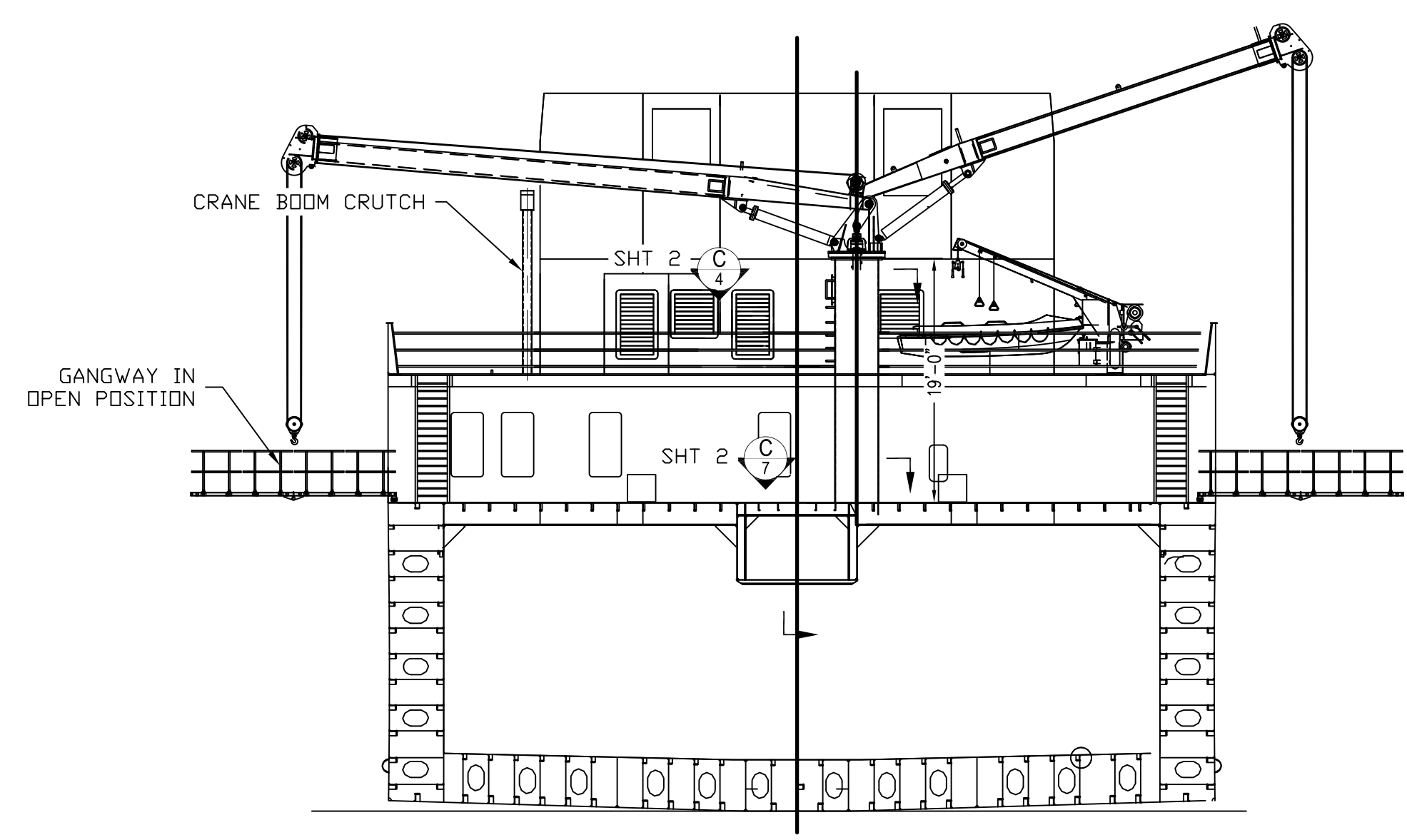
PLAN VIEW
 SCALE: 3/16"=1'-0"
 LKG DOWN, CRANE & GANGWAY
 SHOWN IN LAUNCHING & STOWED POSITION



SECTION C-4
 3/32"=1'-0"
 FR. 40
 CRANE & GANGWAY SHOWN IN
 STOWED POSITION LKG FWD



SECTION C-2
 3/32"=1'-0"
 FR. 40
 CRANE SHOWN IN GANGWAY
 RETRIEVING POSITION, LKG FWD



SECTION A-4
 3/32"=1'-0"
 FR. 40
 CRANE SHOWN IN
 GANGWAY LAUNCHING POSITION, LKG FWD

BILL OF MATERIAL				
ITEM:	QTY:	DESCRIPTION:	MAT'L	WT:
1	15 L.F.	3/4" SQ BAR	ASTM A-36	29#
2	2.2 L.F.	1" ROUND BAR	ASTM A-36	6#
3	39 S.F.	1/2" PLATE	ASTM A-36	776#
4	4 S.F.	3/8" PLATE	ASTM A-36	61#
5	13 L.F.	Ø6" SCH 40 PIPE	ASTM A-36	247#
6	8 L.F.	5"x3"x1/4" ANGLE	ASTM A-36	53#
7	7.5 L.F.	3/4" ROUND BAR	ASTM A-36	11#

TOTAL WT: 1183#

GENERAL NOTES:

- ALL WELDING TO BE AS PER ABS RULES AND TO DEVELOP FULL STRENGTH OF STRUCTURAL MATERIAL, TO SURVEYORS SATISFACTION.
- ALL MATERIALS TO BE MILD STEEL ABS, GRADE A WITH A MINIMUM YIELD STRESS OF 34 KIPS PER SQUARE INCH EXCEPT FOR SHEER STRAKE IN MIDBODY, TO SURVEYORS SATISFACTION.
- FIT-UP AND WELD TO THE SATISFACTION OF THE ATTENDING SURVEYOR.
- ALL NEW STRUCTURE TO BE PREPARED AND COATED ACCORDING TO OWNER SPECIFICATIONS.
- SHIPS STRUCTURAL SUPPORT DESIGNED FOR CRANE OVERTURNING MOMENT OF 13288.32 in-kips AND AXIAL FORCE OF 133320 lbs.
- ALL WELDING TO BE DOUBLE CONTINUOUS UNLESS OTHERWISE NOTED.
- ALL DIMENSIONS ASSOCIATED WITH MODIFICATIONS TO EXISTING STRUCTURE TO BE FIELD CHECKED AND VERIFIED PRIOR TO FABRICATION.

REFERENCES:

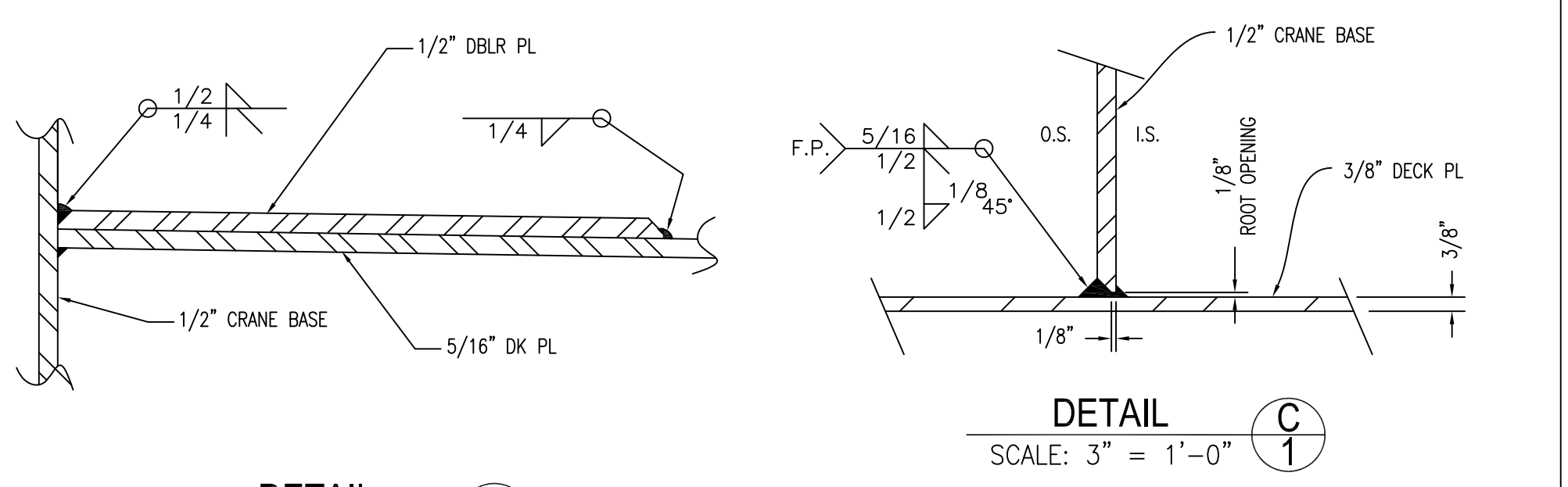
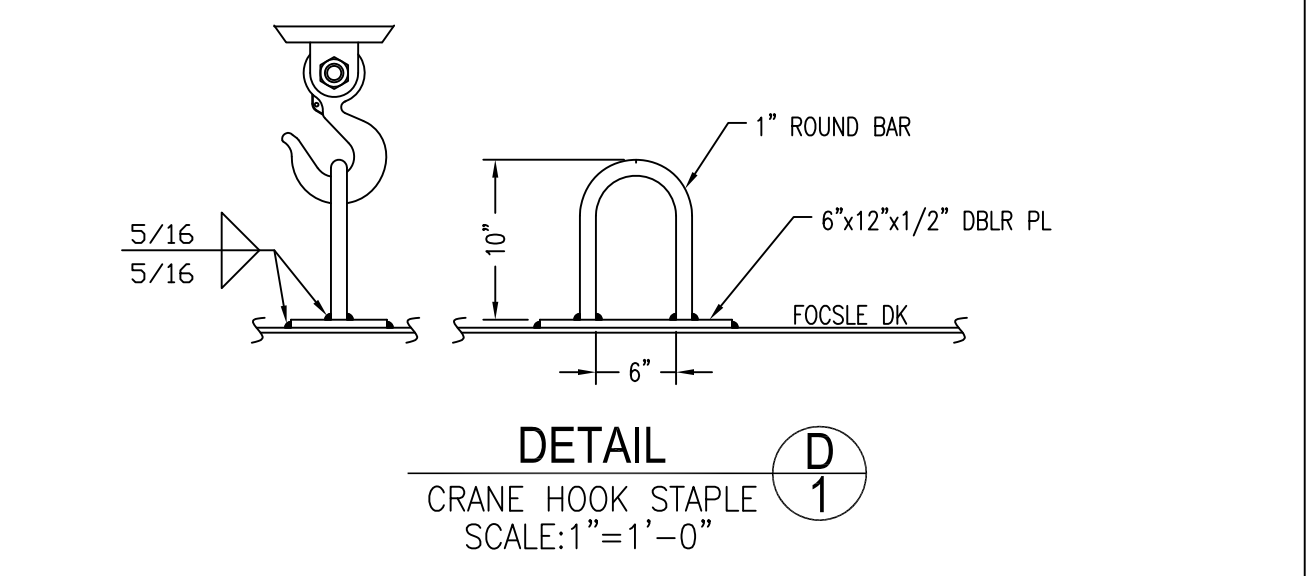
- STRUCTURAL ARRGT. FR 32-68; DWG. FH05-001-00
- STRUCTURAL ARRGT. FORCASTLE; DWG. FH11-001-00
- RESCUE BOAT DAVIT FOUNDATION; DWG. FH45-001-01
- HYDRA PRO CRANE G.A.; DWG. MB-05757

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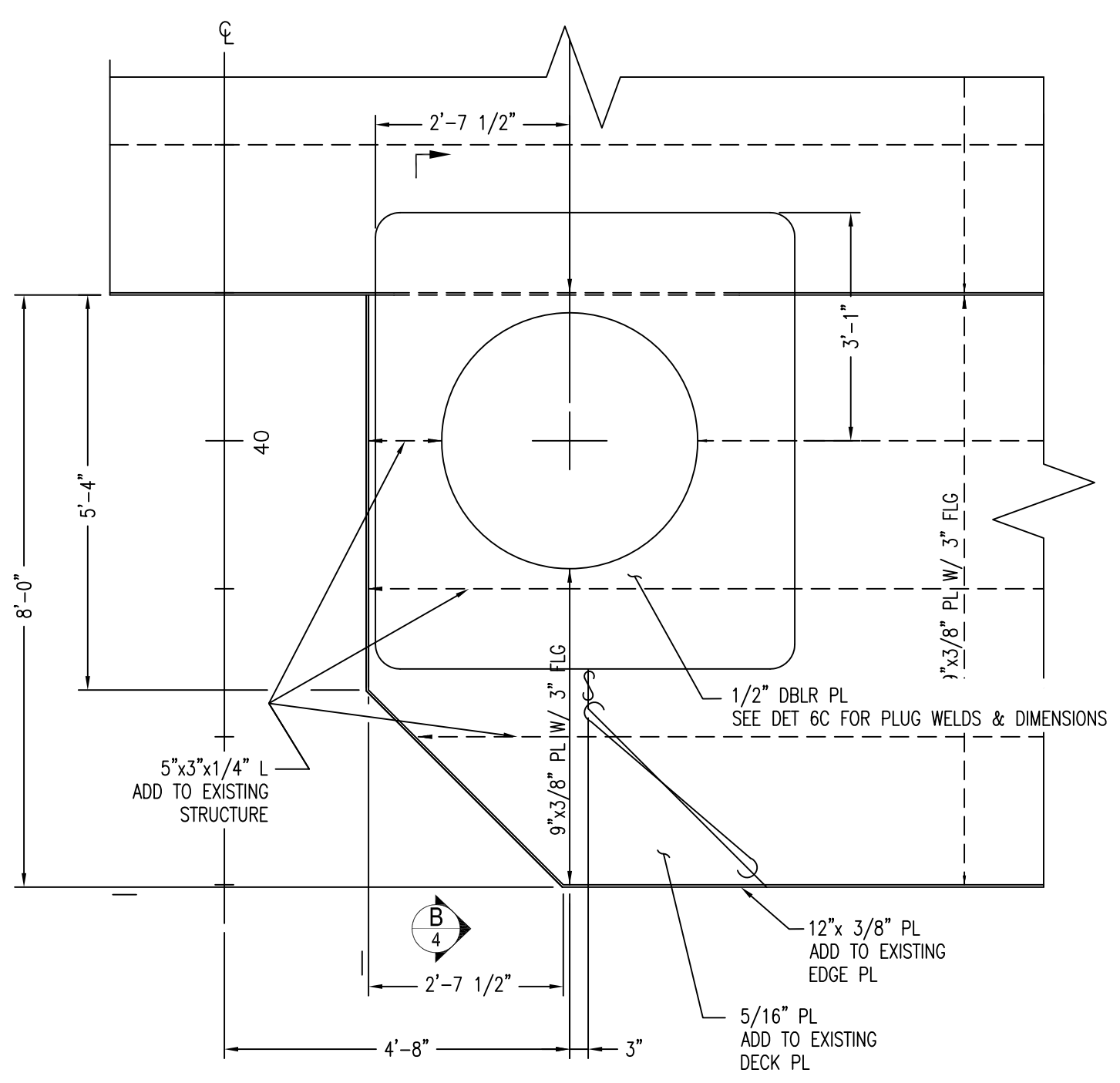
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DRAWN BY: WH	285'-0" X 64'-0" X 24'-0"		
CH'KD. BY: JP	CRANE LAYOUT & DETAILS		
APP'D. BY:	SCALE: AS NOTED	DATE: 2/26/09	REV.
APP'D. BY:	DRAWING # 3502	SHEET 1 OF 2	0

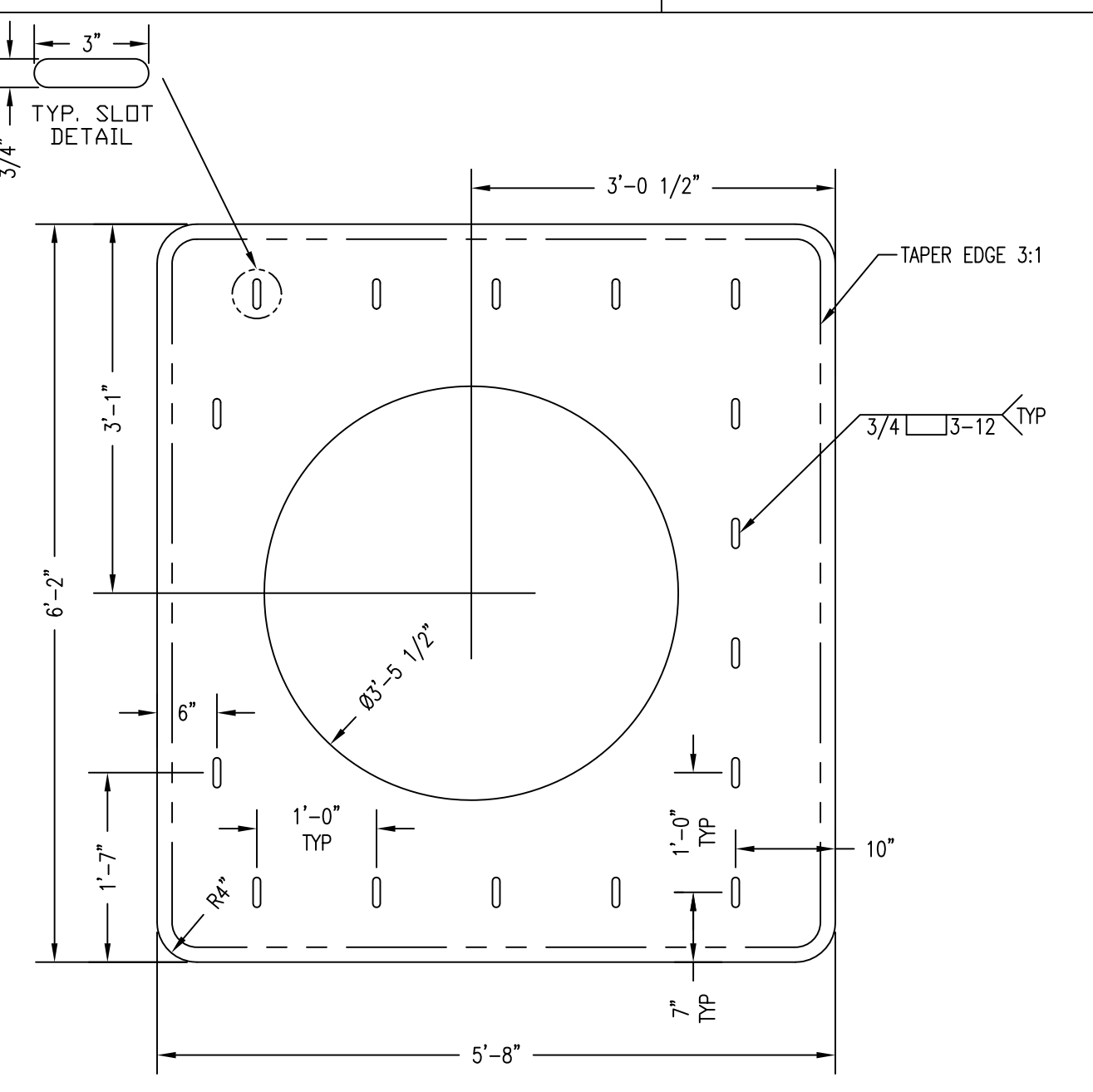
REVISIONS		
DATE	DESCRIPTION	BY.



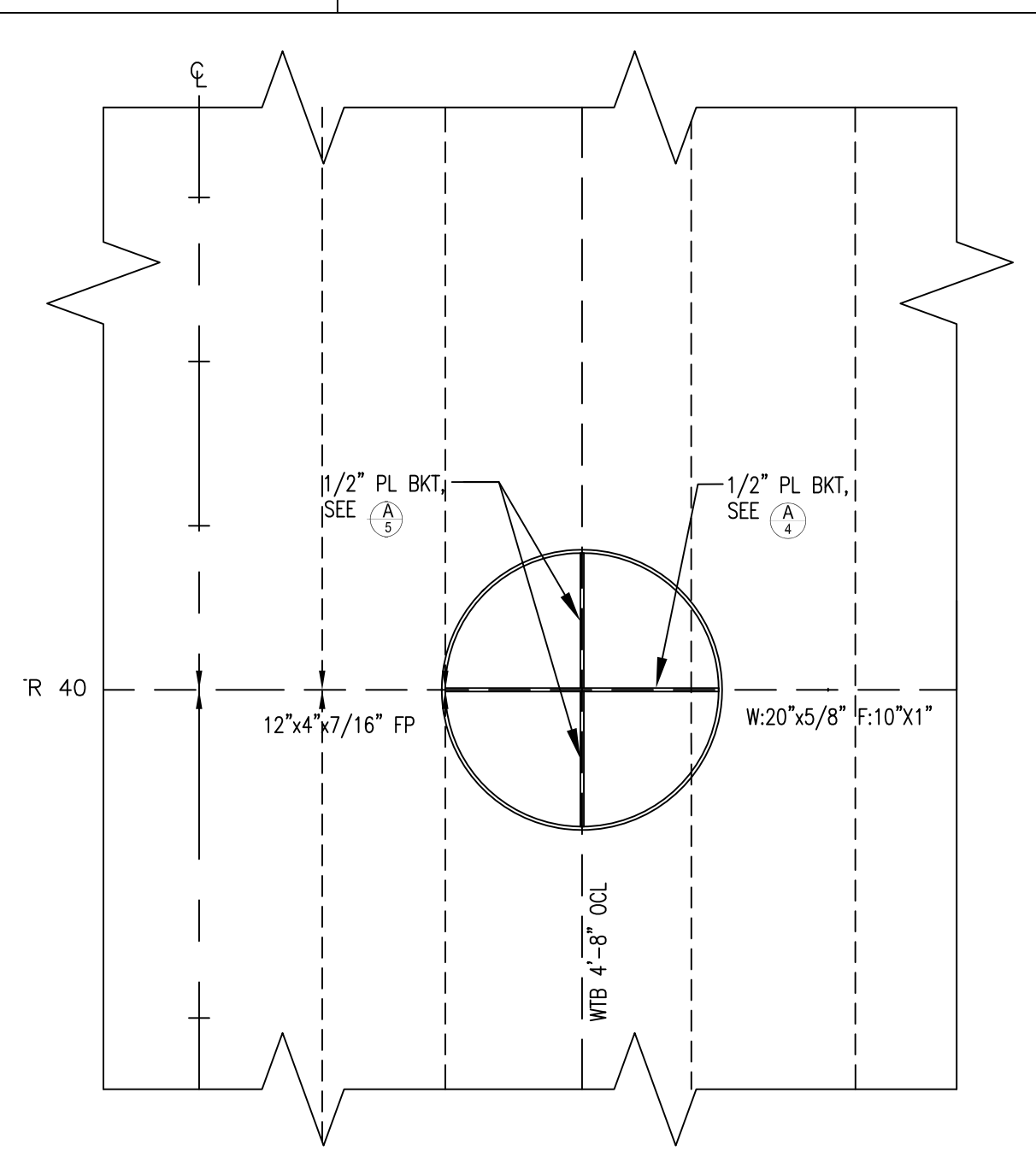
DETAIL C
SCALE: 3" = 1'-0"



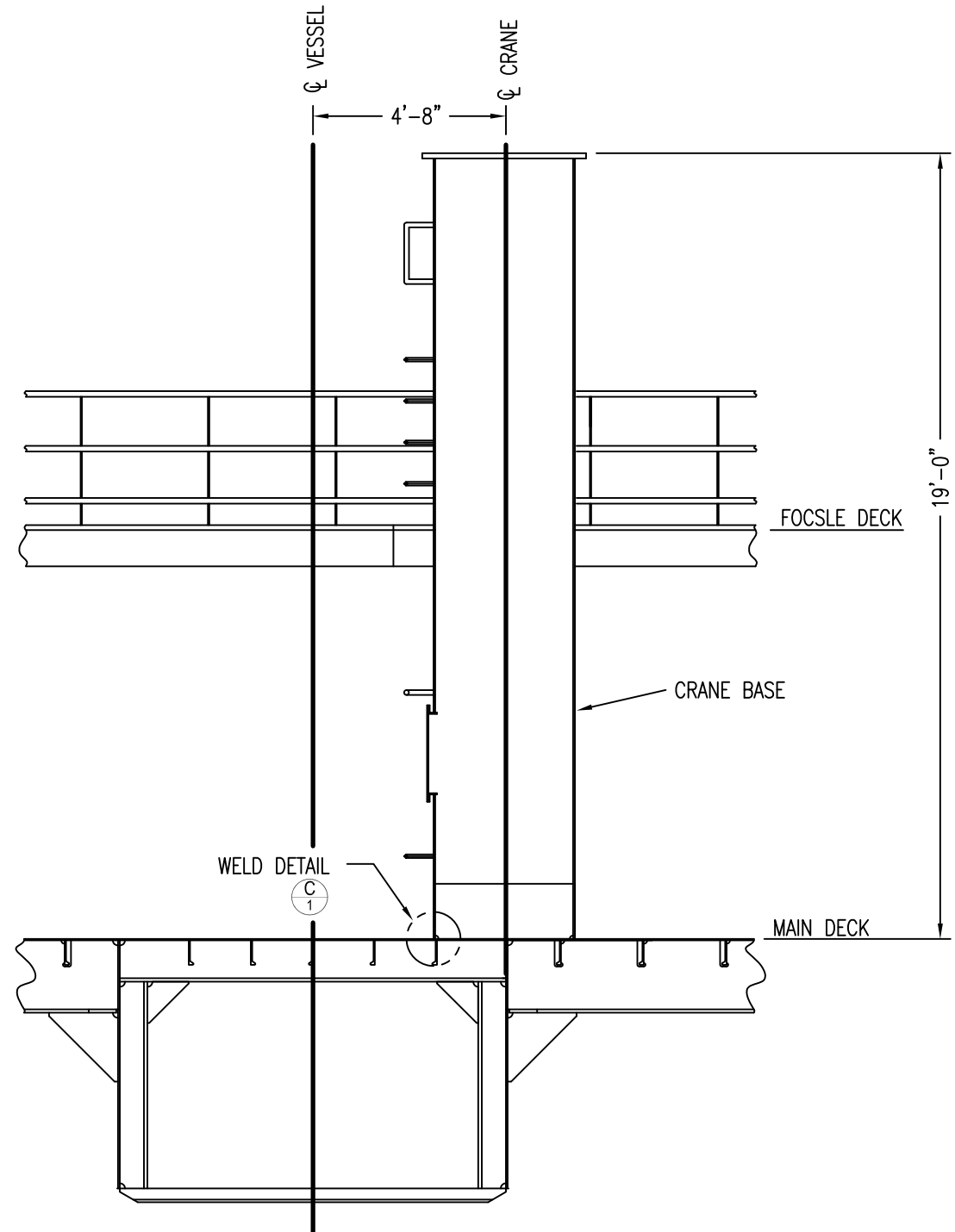
SECTION C
SCALE: 1/2" = 1'-0"
CRANE PEDESTAL @ FOCLE DECK



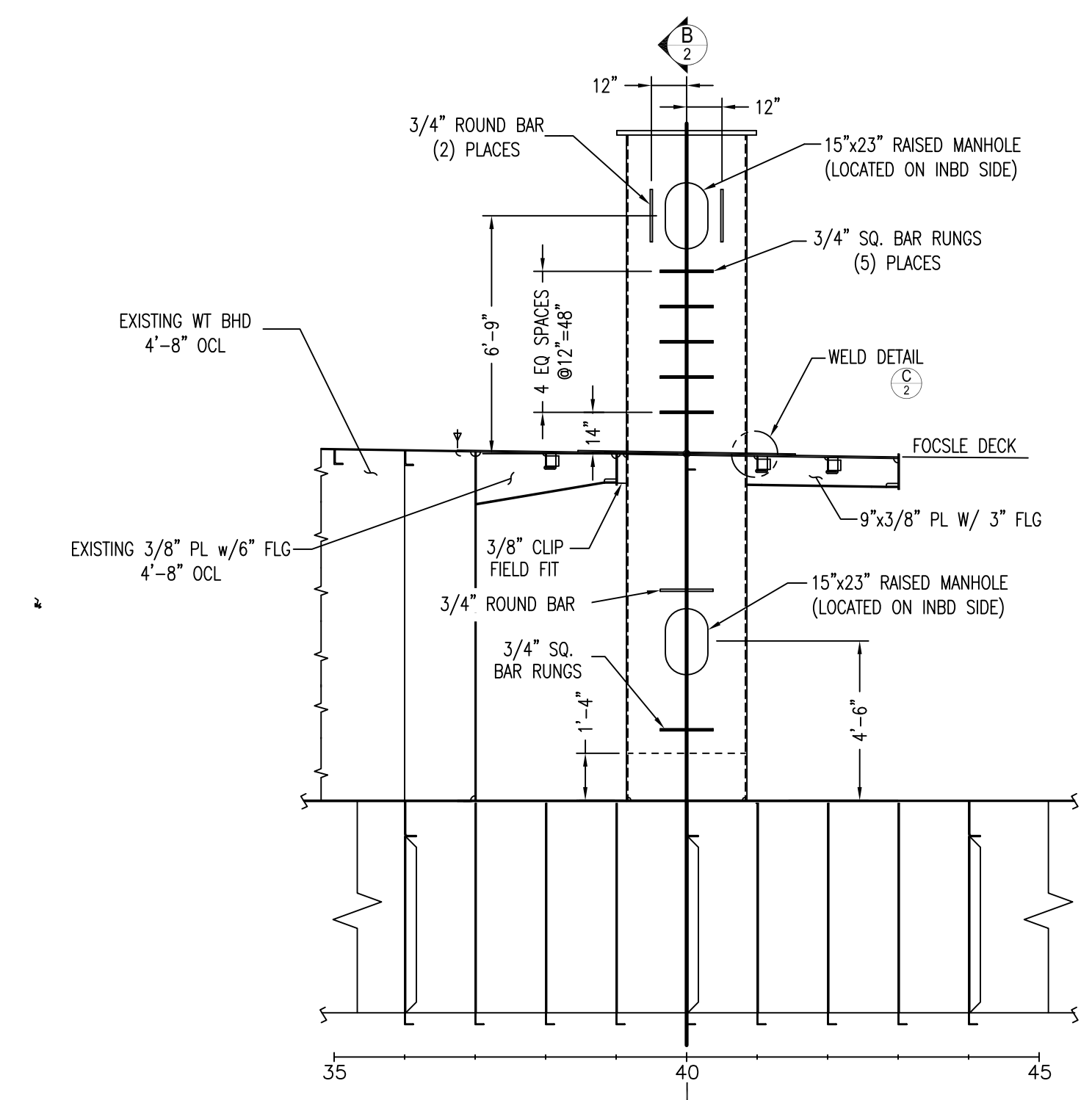
DETAIL C
PLUG WELD DETAIL
SCALE: 3/4" = 1'-0"



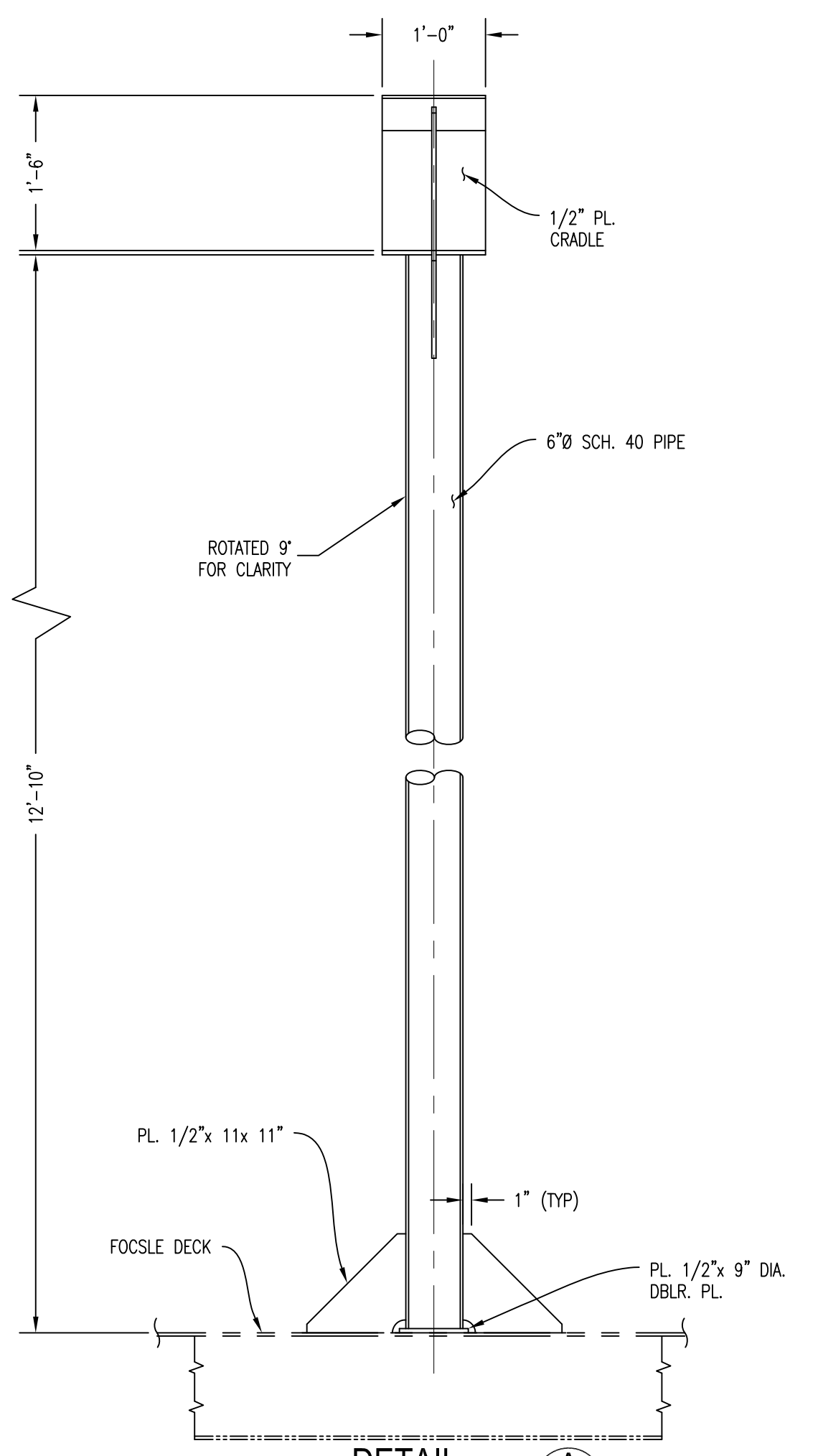
SECTION C
SCALE: 1/2" = 1'-0"
CRANE BASE @ MAIN DECK



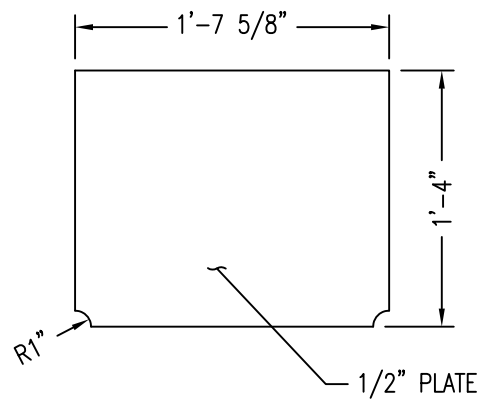
SECTION B
FRAME 40
SCALE: 1/4" = 1'-0"
LKG FWD



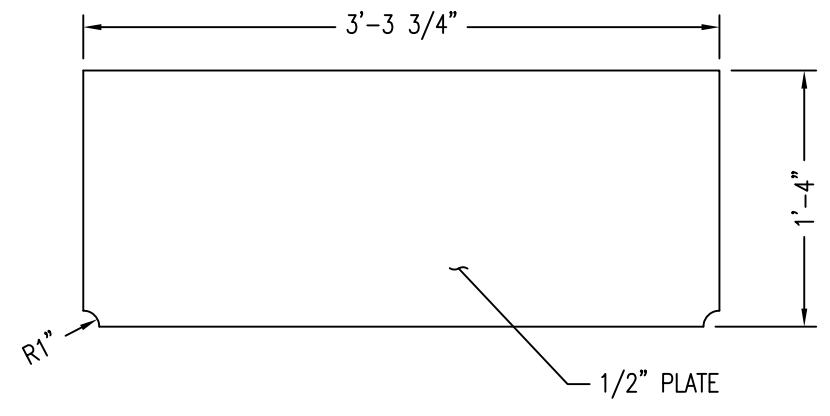
SECTION B
SCALE: 1/4" = 1'-0"
LKG 30" OFF CL TO STBD



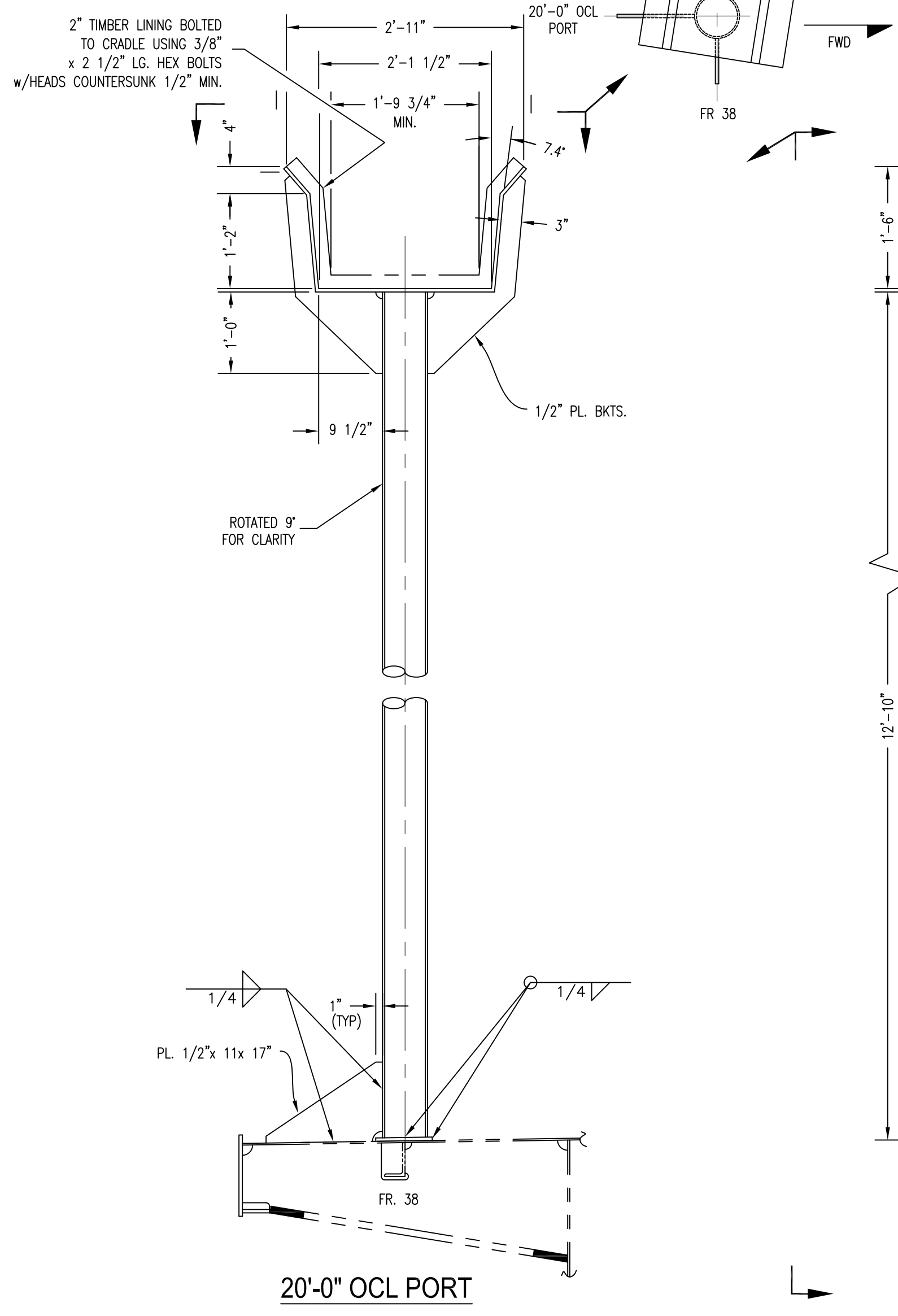
DETAIL A
BOOM REST
SCALE: 3/4" = 1'-0"



DETAIL A
LONG L. PL BRKT(2)
SCALE: 1" = 1'-0"



DETAIL A
TRANS. PL BRKT(1)
SCALE: 1" = 1'-0"



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DRAWN BY:	WH	285'-0" X 64'-0" X 24'-0"	
CH'KD. BY:	DP	CRANE LAYOUT & DETAILS	
APP'D. BY:		SCALE: AS NOTED	DATE: 2/26/09
APP'D. BY:		DRAWING # 3.502	SHEET 2 OF 2
			REV. 0